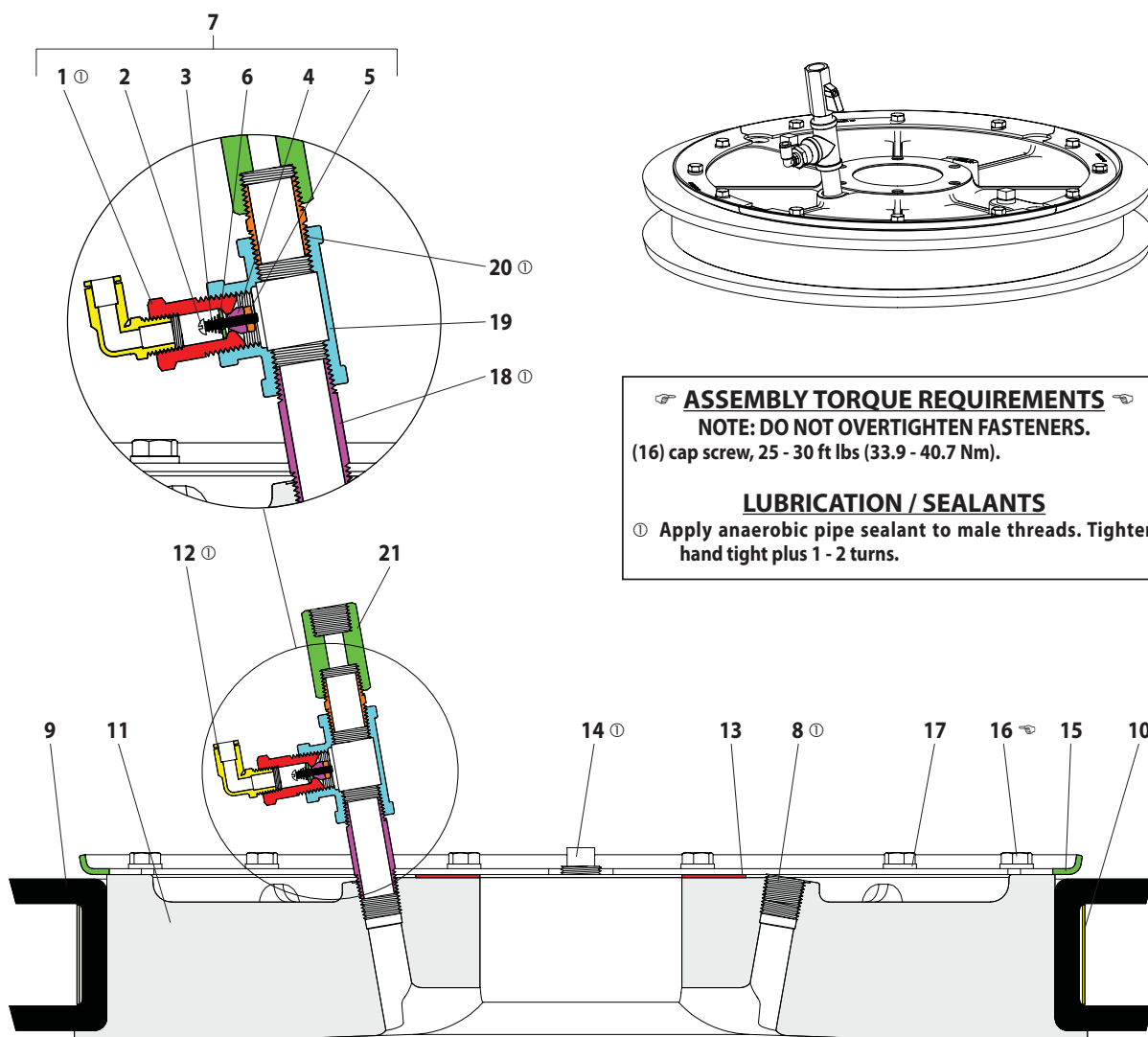


67409-X Follower Assembly



ASSEMBLY TORQUE REQUIREMENTS

NOTE: DO NOT OVERTIGHTEN FASTENERS.

(16) cap screw, 25 - 30 ft lbs (33.9 - 40.7 Nm).

LUBRICATION / SEALANTS

① Apply anaerobic pipe sealant to male threads. Tighten hand tight plus 1 - 2 turns.

Item	Description (size)	Qty	Part No.
1	Check Valve Body (1/4 - 18 NPTF - 1 x 1/2 - 14 NPTF - 1)	(1)	90504
2	Machine Screw (#5 - 40 x 3/4")	(1)	Y8-359-N
3	Spring	(1)	31125
4	Valve Nut	(1)	90553
5	Nut (#5 - 40)	(1)	Y22-5-N
6	Spring Stop	(1)	90554
7	Check Valve Assembly (includes items 1 - 6)	(1)	65769
8	Pipe Plug (1/2 - 14 NPT)	(1)	Y227-5-L
9	Seal (models 67409 and 67409-5) (Nitrile)	(1)	92334
	(models 67409-1 and 67409-6) (Polyurethane)	(1)	92122
	(models 67409-2 and 67409-7) (E.P.R.)	(1)	92132
10	Follower Band	(1)	92335

Item	Description (size)	Qty	Part No.
11	Follower Plate (models 67409, 67409-1 and 67409-2)	(1)	96782
	(models 67409-5, 67409-6 and 67409-7)	(1)	96782-1
12	Elbow (1/4 - 18 NPT x 5/16" o.d. tube)	(1)	59756-158
13	Gasket	(1)	92339
14	Pipe Plug (1/2 - 14 NPT)	(2)	Y17-13-C
15	Follower Section Ring	(4)	91034
16	Cap Screw (3/8" - 16 x 5/8")	(12)	Y6-62-C
17	Lock Washer (3/8")	(12)	Y14-616
18	Nipple (1/2 - 14 NPT x 2")	(1)	Y44-31-C
19	Tee (1/2 - 14 NPT)	(1)	Y43-34-C
20	Nipple (1/2 - 14 NPT x 1-1/8")	(1)	Y27-4-C
21	Valve (1/2 - 14 NPT)	(1)	104077-4

PN 97999-1396

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